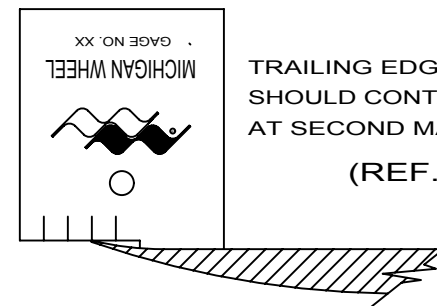


TRAILING EDGE  
GAGE LOCATION



TRAILING EDGE OF BLADE  
SHOULD CONTACT GAGE  
AT SECOND MARK.

(REF.)

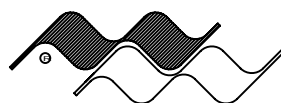
CUP HEIGHT TOLERANCE

+1 CUP (.015")

-0 CUP (.000")

NOTE: THE STANDARD CUP IS A MEDIUM CUP FOR THE GIVEN DIAMETER UNLESS OTHERWISE SPECIFIED.

CUP	10"-17"	18"-30"	30" UP
	GAGE NO.	GAGE NO.	GAGE NO.
LIGHT	#2=.030"	#3=.045"	#4=.060"
MEDIUM	#4=.060"	#5=.075"	#6=.090"
HEAVY	#6=.090"	#7=.105"	#8=.120"



**MICHIGAN WHEEL CORP.**

1501 BUCHANAN AVE. S.W.  
GRAND RAPIDS, MICHIGAN, U.S.A.

TITLE <b>CUPPING STANDARDS</b>				DRAWN BY SLB	CHECKED BY KDH
DESIGNED FOR <b>MICHIGAN WHEEL CO. PROD.</b>				DATE <b>10-01-92</b>	APPROVED BY KDH
PROP DIA.	PROP PITCH	ROTATION <b>RH &amp; LH</b>	PATTERN NO.	PART NO.	MODEL NO.
WEIGHT	HULL NO.	SCALE	MATERIAL <b>NIBRAL</b>	CAD MODEL NO. <b>9300073</b>	
DWG. NO. <b>A-9300-073</b>			REVISION <b>E</b>	SUPERSEDES	
				<b>SHEET</b>	

ZONE	LTR.	DESCRIPTION	DATE	BY
	E	CUP TABLE AND TOLERANCE UPDATED	10-16-08	MRP
	D	REFORMATTED AND REDRAWN	05-27-98	SLB
	C	REVISED TO SHOW NEW TRANSITION AREA FOR TRAILING EDGE CUP AREA.	11-19-96	SLB
	B	REVISED TO SHOW NEW TRANSITION AREA FOR TRAILING EDGE CUP AREA.	10-24-96	SLB
	A	REVISED TO SHOW NEW GAGE LOCATIONS AND SHOW NEW NOTE INFORMATION	09-16-96	SLB

REVISIONS	REMARKS